

DC concept (Defocus-image Control)

The designer of this AF 85 mm f/1.8 was one of my direct seniors. He was first engaged in the quality assurance of lenses, and he had gained a profound knowledge about the evaluation of lenses and enjoyed photography as a hobby when he was not working. I learned a lot from him about focal length, **aberration** measurement and other various tips for photo taking. He had a sense of humor and art. For example, he made up a collage of pictures just like the currently popular photo stickers from souvenir photographs taken during the employees' trip by adding balloons to photo prints and using cut-and-paste editing with scissors. Coworkers were all impressed with the finished quality. In those days, film cameras were in their glory while image processing was not popular. As a budding lens designer, I was first awakened to the ways of enjoying photographs.



Ai AF Nikkor 135 mm f/2S

It was therefore natural that the senior colleague began studying defocusing through the development of high-speed medium telephoto lenses.

What kind of out-of-focus images look beautiful? How must the optical system perform to realize the beautiful effects of defocusing? A close correspondence between defocusing characteristics and spherical aberration had been revealed based on a variety of past studies. When **spherical aberration** is left a bit undercorrected, flares surround the out-of-focus background, thereby resulting in a close-to-ideal out-of-focus background.

In practice, however, this approach offers two problems. First, undercorrected spherical aberration can cause a ring or off-axis aberration in the out-of-focus foreground. This means that defocusing cannot be attained simultaneously for both foreground and background. The second problem is deterioration in lens performance. This suggests that any residual spherical aberration is more likely to spoil the sharpness compared to zero spherical aberration.

Well then, can we implement such a lens that allows varying the defocusing characteristics by changing the aberrations a little bit? This approach would be able to realize the ideal lens accepted by all of those who demand sharpness or want to utilize the out-of-focus foreground, and for those who call for a soft out-of-focus background. He carefully examined the data on the Gaussian lenses to find a method for changing the shape of spherical aberration alone without increasing the other aberrations. Finally, he found the solution: the challenge can be solved by changing the distances between the lens elements in the front group of Gaussian lens.

A combination of two innovations, the rear-focusing design established in the development of AF 85 mm f/1.8 and the Defocus-image Control (DC), helped create the AF DC Nikkor 135 mm f/2S, the first AF 135 mm f/2 lens, in 1991.

3. Lens configuration

This lens system is a modified Gaussian lens configured with 7 elements in 6 groups as shown in Figure 2. However, the entire configuration is longer compared to the lens configuration of AF 85 mm f/1.8 shown in Figure 1. Especially, it features a large air layer between the front lens elements and the following elements, and the front lens elements have the cemented configuration. The Gaussian lenses were originally designed to offer superior compensation for chromatic aberration, and this lens provides additionally improved longitudinal **chromatic aberration** due to the configuration of the cemented front lens elements.

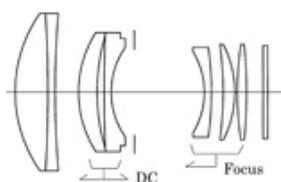


Figure 2: Lens configuration of Ai AF DC Nikkor 135 mm f/2S

"How's that for this lens? It's beautiful, isn't it? The cemented lenses are very effective." My superior gave me a description of the lens while showing the cross-sectional view of the lens. The optical system designers at Nikon place a

premium on the visual beauty of a lens cross-sectional view. This demonstrates that they have a perception about lenses that those optical systems can offer better-corrected aberrations and are robust enough to be resistant to any manufacturing errors, when lens elements are arranged in a reasonable configuration and light rays smoothly pass through the individual faces of the lens elements. They had also pursued the beauty of lens configuration, not only the defocusing characteristics.

For focusing, this lens is designed to use only the rear group of three Gaussian elements, the same as the AF 85 mm f/1.8. As a result, the lens weight is reduced to a quarter or less compared to when the entire lens system is moved, thus allowing fast-speed focusing.



Foreground defocusing priority mode 
(DC ring set to "F")
D70 AF 135 mm at maximum aperture of f/2



Normal mode 
(DC ring set at "Center")
D70 AF 135 mm at maximum aperture of f/2



Background defocusing priority mode 
(DC ring set to "R")
D70 AF 135 mm at maximum aperture of f/2

This lens is also capable of controlling the foreground and background defocusing by varying the distance between the cemented lens elements in the front group and the following convex and concave lenses without affecting **astigmatism** and chromatic aberration, changing the spherical aberration slightly. The spherical aberration is corrected to nearly zero when the DC ring is set at the center position. Consequently, aberration balance is close to the balance for ultra-telephoto lenses in which individual aberrations are corrected to the extreme limits. This is intended to ensure the highest possible performance when the DC is set not to work and to keep the foreground and background defocusing in the "gentle" conditions whenever possible. That constitutes the individuality of this lens system which distinguishes itself from the existing medium telephoto lenses, in which spherical aberration is left a bit undercorrected to provide a favorable out-of-focus background.

When the DC ring is turned to "R," spherical aberration becomes undercorrected to soften the edge of out-of-focus background. Conversely, when the DC ring is turned to "F," spherical aberration is overcorrected to additionally blur away the profile of the out-of-focus foreground.

It is easy to comment on the completed product as explained above, though there were invisible hardships in the process up to the completion of the lens. Repeated trials were required to reduce the weight of the moving rear group of lens elements to a required minimum for focusing, and also to minimize the traveling distance. As a result, the shortest distance was reduced to 1.1 m from 1.2 m in the first trial lens. In addition, based both on simulation and on the repeated taking of actual photographs, the best level of spherical aberration was determined for individual aperture steps, and the graduations were marked. It was the first attempt to vary the defocusing characteristics, and the best solution could not be found by a single trial manufacture. It was necessary to repeatedly take lots of actual shots for many fine adjustments, and the DC graduations were marked up to f/5.6. The DC ring was designed to rotate beyond f/5.6, in fact, and that was because the graduations were supposed to be marked up to f/11 in the first place. In the end, marking of graduations was canceled since it limited the extent of defocusing and resulted in a lower degree of effectiveness by stopping down the lens. However, to enjoy the soft-focus effect available when the ring is rotated all the way, the stroke remained and was not removed. If you have one, try out the soft-focus effect by turning the DC ring all the way.

4. Imaging capabilities of the lens

Let's examine the imaging characteristics of this lens based on sample photos.

Sample 1 shows a photo taken at full-open aperture, taking full advantage of the lens performance. The out-of-focus background looks smooth due to the DC ring set at R2. However, you would see ring and off-axis aberrations in some parts of the foreground. In actuality, foreground defocusing involves a larger extent compared to background defocusing and thus it may not become conspicuous in many cases.

Sample 2 shows a long-distance view taken by stopping down the lens to f/5.6 with the DC ring set at the center. Tree branches against a cloudy sky background are likely to become dull and unsharp when the photograph is taken with a flare-rich lens, though the sample photo provides a clear image of tree branches without blending them into the sky. The 135 mm lens provides a slightly defocused building in the background due to the greater depth of field even by stopping down the lens to f/5.6, though the defocusing is gentle, as you can notice.



Sample 1 (511KB) [📄](#)

Nikon F5

Ai AF DC Nikkor 135 mm f/2S f/2 Auto.

TREBI100 (DC ring set at R2)

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Sample 2 (1,130KB) [📄](#)

Nikon F5

Ai AF DC Nikkor 135 mm f/2S f/5.6 Auto.

TREBI100 (DC ring set at the center)

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You are also recommended to use this lens with a digital camera. You can further enjoy the pleasure of handling the DC lens with the digital camera-specific benefit of being able to check the effects of DC on the spot immediately after taking every shot. Sample 3 shows a shot taken at full-open aperture with the lens mounted on the D50 and DC ring set at R2.8. Due to the excessive rotation of DC ring, flares can be seen on the focal points when viewed on the PC screen in a 100% scale (a factor of one), providing the soft-focus effect and causing the well-colored autumn leaves to appear soft.



Sample 3 (420KB: with the horizontal pixels of 1,000) [📄](#)

Nikon D50

AiAF DC Nikkor 135 mm f/2S f/2 Auto.

ISO200 (DC ring set at R2.8)

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The introduction of this lens was followed by the development of a series of high-speed medium telephoto lenses, and the Ai AF DC Nikkor 105 mm f/2D and Ai AF Nikkor 85 mm f/1.4D were successively released in 1993 and 1995, respectively. Finally, the currently available Nikon's range of medium telephoto lenses is to be brought to perfection. The successful development of a similar lineup as in the age of manual lenses owed much to the innovative rear-focusing design in AF 85 mm f/1.8. This innovation was combined with a function for controlling the defocusing characteristics in the DC 135 mm f/2 as the first attempt, which helped to successfully make the high-speed medium telephoto lens much more attractive. In the tale of Noct NIKKOR (Tale Sixteen), I explained the Noct as "the only NIKKOR lens that added values to the imaging characteristics" but this lens would take the concept even further, I'm sure.

This lens offers all the attractive points of a large-diameter lens not limited to brightness, and the imaginativeness of the designer.

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